Universal External Repair Harness
Ford AXODE, AX4S, AX4N, 4F50N, AODE, 4R70W
Rostra Precision Controls, 2519 Dana, Dr., Laurinburg, NC 28352 800-782-3379 www.rostra.com

Installation Instructions:
1. Identify the proper diagram below for your vehicle application.
2. Disconnect old transmission wiring connector.
3. Cut only 1 wire at a time, match the original wire harness color to the repair harness wire color using the diagrams below.
4. Strip the insulation from the original harness wire, and use the included crimp splices to mate to the repair harness. Heat shrink the crimp splices for an environmental seal.
5. Stagger all splices 1/2 to 1 inch.
6. Unused repair harness leads may be cut off, or tucked within the vehicle wiring loom.

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**1993-1997**
AXODE
AX45
AX4N

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**1998-Up**
AXODE
AX4S/AX4N
4F50N
Universal External Repair Harness
Ford AXODE, AX4S, AX4N, 4F50N, AODE, 4R70W
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1992-1997
AODE

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
<th>Original Harness</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRY/RED</td>
<td></td>
<td></td>
</tr>
<tr>
<td>P/O (SS2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O/BLK (TOT-)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RED (+12)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O/Y (SS1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NOT USED</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1998-Up
AODE
4R70W

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<tr>
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<tr>
<td>P/O (SS2)</td>
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<td></td>
</tr>
<tr>
<td>O/BLK (TOT-)</td>
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<td></td>
</tr>
<tr>
<td>RED (+12)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>O/Y (SS1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NOT USED</td>
<td></td>
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</tr>
</tbody>
</table>

Repair Harness (back view)

 NOT USED
W/Y (EPC-)
O/BLK (TOT-)
GRY/R, W/R (TOT-)
NOT USED

Original Harness

NOT USED
O/Y (SS1)
P/O (SS2)
P/Y (TCC)
+12

Original Harness

NOT USED
W/Y (EPC+)
RED (+12 TCC)
P/Y, BR/O, T, W (TCC)
NOT USED

Original Harness

NOT USED
O/Y (SS1)
P/O (SS2)
P/Y (TCC)
+12

Original Harness

NOT USED
W/Y (EPC+)
RED (+12 TCC)
P/Y, BR/O, T, W (TCC)
NOT USED

Original Harness

NOT USED
W/Y (EPC+)
RED (+12 TCC)
P/Y, BR/O, T, W (TCC)
NOT USED

Original Harness

NOT USED
W/Y (EPC+)
RED (+12 TCC)
P/Y, BR/O, T, W (TCC)
NOT USED

Original Harness