



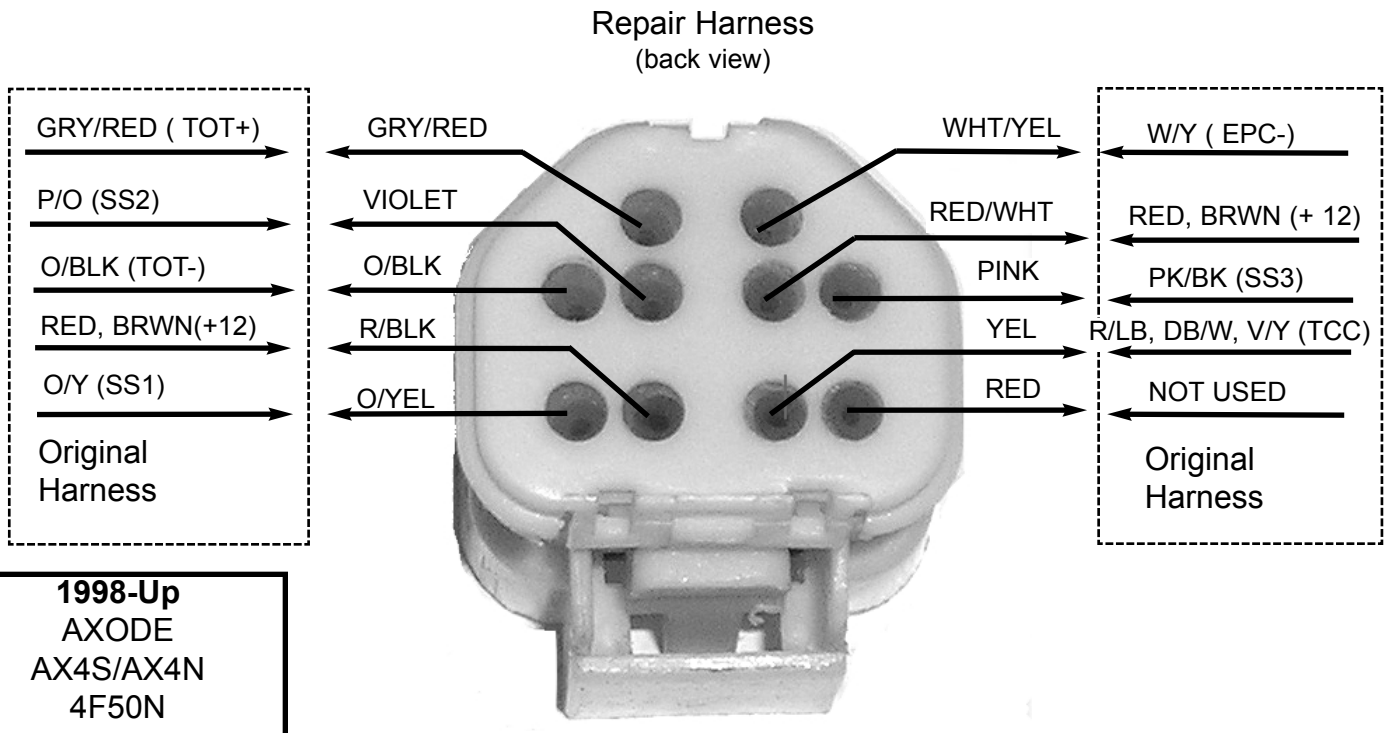
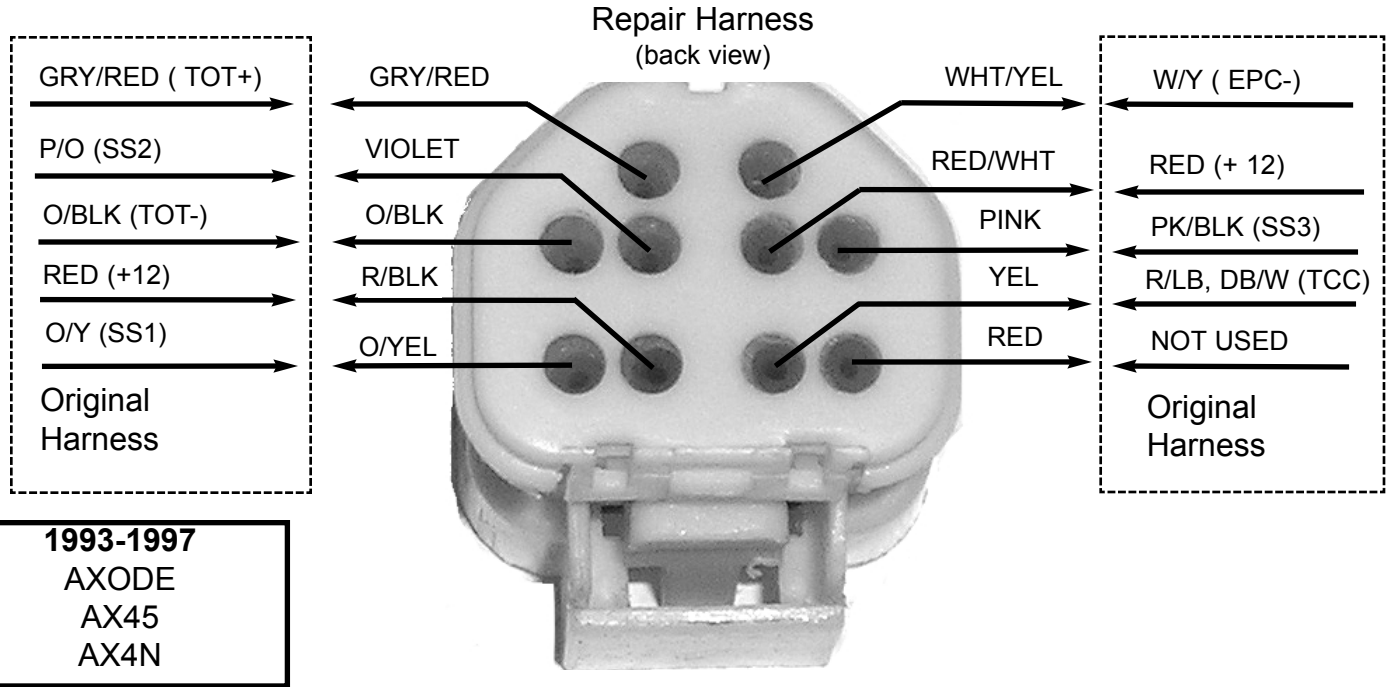
# Universal External Repair Harness

Ford AXODE, AX4S, AX4N, 4F50N, AODE, 4R70W

Rostra Precision Controls, 2519 Dana, Dr., Laurinburg, NC 28352 800-782-3379 www.rostra.com

## Installation Instructions:

1. Identify the proper diagram below for your vehicle application.
2. Disconnect old transmission wiring connector.
3. Cut only 1 wire at a time, match the original wire harness color to the repair harness wire color using the diagrams below.
4. Strip the insulation from the original harness wire, and use the included crimp splices to mate to the repair harness. Heat shrink the crimp splices for an environmental seal.
5. Stagger all splices 1/2 to 1 inch.
6. Unused repair harness leads may be cut off, or tucked within the vehicle wiring loom.



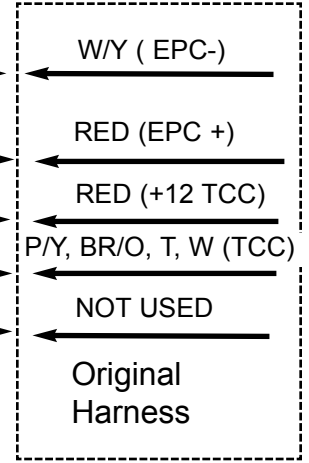
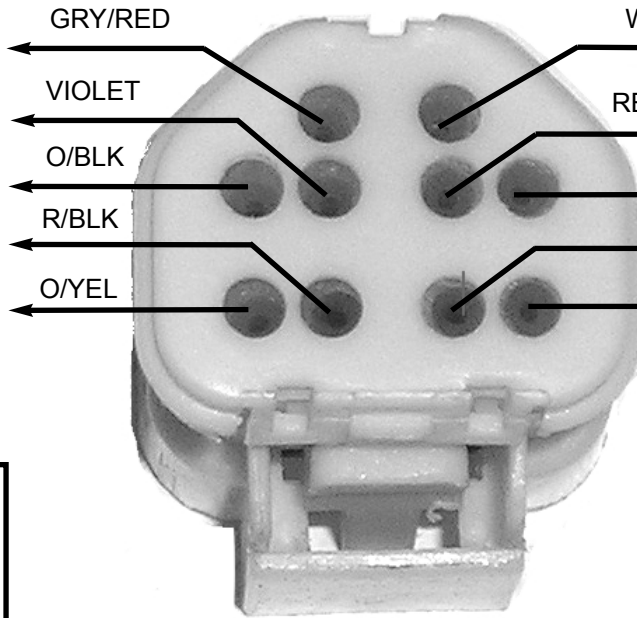
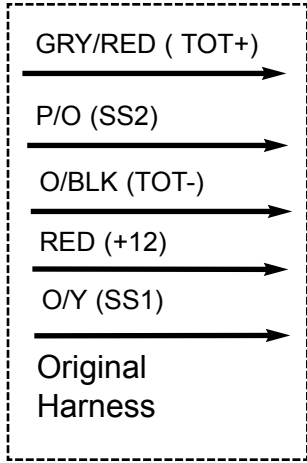


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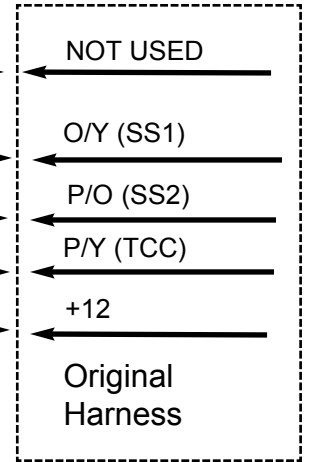
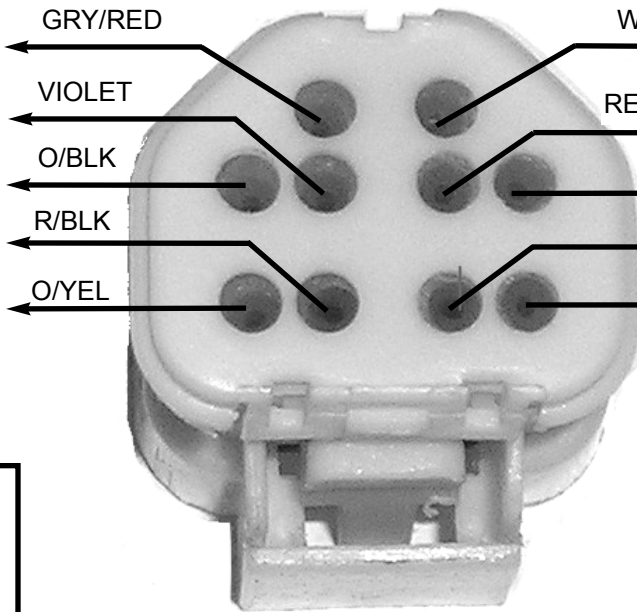
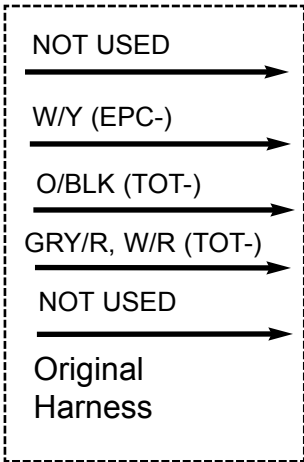
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Repair Harness  
(back view)



**1992-1997  
AODE**

Repair Harness  
(back view)



**1998-Up  
AODE  
4R70W**